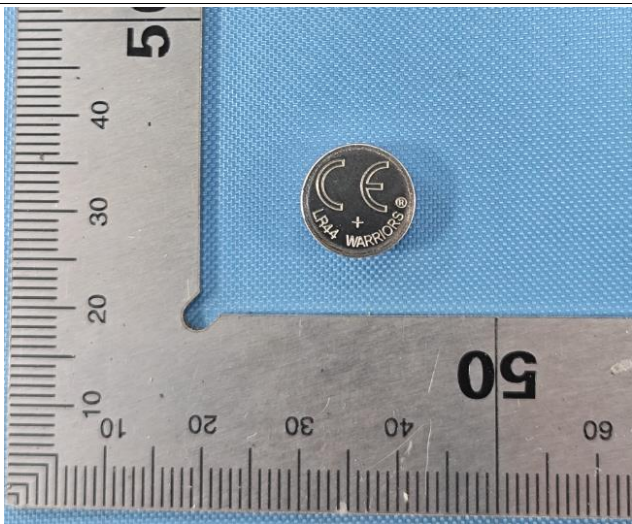


Prüfbericht-Nr.: Test Report No.:	CN25ITM6 001	Auftrags-Nr.: Order No.:	326110802	Seite 1 von 23 Page 1 of 23
Kunden-Referenz-Nr.: Client Reference No.:	N/A	Auftragsdatum: Order date:	2025-05-19	
Auftraggeber: Client:	SUZHOU XINLVZHOU ELECTRONICS CO., LTD. SHANJI ROAD 158,XIANGCHENG DISTRICT,SUZHOU CITY,JIANGSU,CHINA.			
Prüfgegenstand: Test item:	ALKALINE BUTTON CELL			
Bezeichnung / Typ-Nr.: Identification / Type No.:	LR44 1.5V			
Auftrags-Inhalt: Order content:	TÜV Rheinland Test Report			
Prüfgrundlage: Test specification:	IEC 60086-5:2021 EN IEC 60086-5:2021			
Wareneingangsdatum: Date of sample receipt:	2025-05-28			
Prüfmuster-Nr.: Test sample No.:	N/A			
Prüfzeitraum: Testing period:	2025-05-28 to 2025-06-09			
Ort der Prüfung: Place of testing:	TÜV Rheinland (Shanghai) Co., Ltd. Kunshan Branch			
Prüflaboratorium: Testing laboratory:	See page 4			
Prüfergebnis*: Test result*:	Pass			
erstellt von: created by:	genehmigt von: authorized by:			
Datum: 2025-07-21 Date:	Yu Ma	Datum: 2025-07-21 Date:	Carl Xue	
Stellung / Position	Project Engineer	Stellung / Position	Authorizer	
Sonstiges / Other:	This report does not evidence compliance of the provided sample with the relevant standards but only with the referred tests. This test report documents the findings of examination conducted on the delivered product mentioned above only. This report does not entitle the applicant to carry any safety mark on this or similar products. Further for sales or other application purposes of the tested product, any reference to TÜV Rheinland or a test through TÜV Rheinland is only permissible with prior written consent of TÜV Rheinland			
Zustand des Prüfgegenstandes bei Anlieferung: Condition of the test item at delivery:	Prüfmuster vollständig und unbeschädigt Test item complete and undamaged			
* Legende: P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet				
* Legend: P(ass) = passed a.m. test specification(s) F(ail) = failed a.m. test specification(s) N/A = not applicable N/T = not tested				
Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens. <i>This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i>				

TEST REPORT
IEC 60086-5
Primary Batteries

Part 5: Safety of batteries with aqueous electrolyte

Report Number: CN25ITM6 001

Date of issue: See cover page

Total number of pages.....: See cover page

Name of Testing Laboratory

preparing the Report.....: TÜV Rheinland (Shanghai) Co., Ltd. Kunshan Branch

Applicant's name.....: See cover page

Address: See cover page

Test specification:

Standard: IEC 60086-5:2021, EN IEC 60086-5:2021

Test procedure: Test report

Non-standard test method: N/A

TRF template used: IECEE OD-2020-F1:2021, Ed.1.4

Test Report Form No.: IEC60086_5C

Test Report Form(s) Originator: Intertek Semko AB

Master TRF: Dated 2021-11-01

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This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.

This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test item description..... :	ALKALINE BUTTON CELL	
Trade Mark..... :	N/A	
Manufacturer	Same as applicant of cover page	
Model/Type reference	LR44 1.5V	
Ratings	1.5V	
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
☐ CB Testing Laboratory:	See cover page	
Testing location/ address..... :	See cover page	
Tested by (name, function, signature)..... :	See cover page	
Approved by (name, function, signature).... :	See cover page	
Testing procedure: CTF Stage 1:		
Testing location/ address..... :		
Tested by (name, function, signature)..... :		
Approved by (name, function, signature).... :		
Testing procedure: CTF Stage 2:		
Testing location/ address..... :		
Tested by (name + signature)		
Witnessed by (name, function, signature) . :		
Approved by (name, function, signature).... :		
Testing procedure: CTF Stage 3:		
Testing procedure: CTF Stage 4:		
Testing location/ address..... :		
Tested by (name, function, signature)..... :		
Witnessed by (name, function, signature) . :		
Approved by (name, function, signature).... :		
Supervised by (name, function, signature) :		

List of Attachments (including a total number of pages in each attachment):

Attachment 1: Photo documentation (1 pages).

Summary of testing:
Tests performed (name of test and test clause):

Cl. 6.3.2.1 Test A - Storage after partial use;
 Cl. 6.3.2.2 Test B-1 – Transportation-shock;
 Cl. 6.3.2.3 Test B-2 – Transportation-vibration;
 Cl. 6.3.2.4 Test C – Climatic-temperature cycling;
 Cl. 6.4.2.1 Test D – Incorrect installation(four batteries in series);
 Cl. 6.4.2.2 Test E – External short circuit;
 Cl. 6.4.2.3 Test F – Overdischarge;
 Cl. 6.4.2.4 Test G – Free fall test.
 Cl. 7.1 C Precautions during handling of batteries (Ingestion gauge)

Tests are made with the number of samples specified in IEC 60086-5: 2021 Figure 1.

Testing location:
Battery Testing Laboratory, Institute of Electrochemical Power Sources of Light Industry

Building B-4. Shazhou Lake Technological Innovation Park, Zhanjiagang, Jiangsu, China

Summary of compliance with National Differences (List of countries addressed):

N/A

☒ **The product fulfils the requirements of EN IEC 60086-5:2021.**

Use of uncertainty of measurement for decisions on conformity (decision rule) :

☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

☐ Other:... (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:

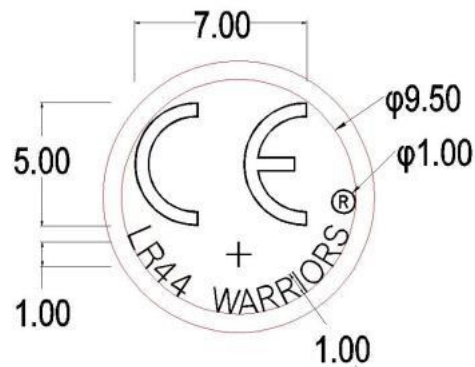
The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.

IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.



Battery jacket

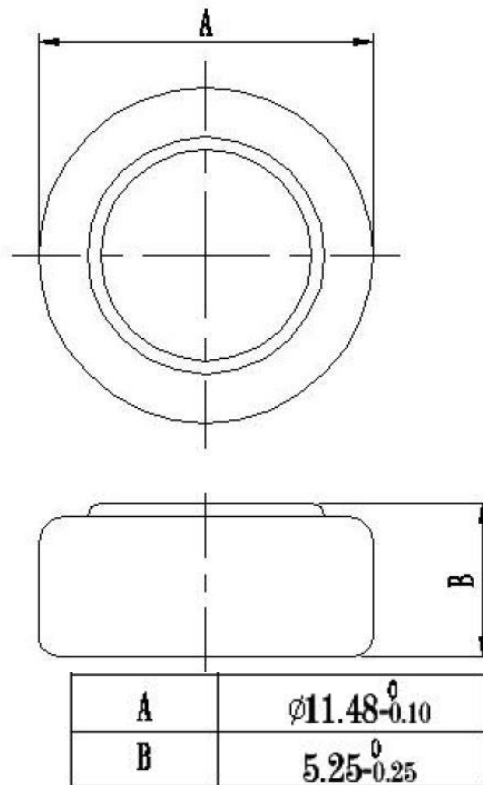
Test item particulars.....:	
Classification of installation and use.....: To be defined in final product	
Supply Connection DC terminal	
Rated voltage 1.5V	
Possible test case verdicts:	
- test case does not apply to the test object..... : N/A	
- test object does meet the requirement..... : P (Pass)	
- test object does not meet the requirement..... : F (Fail)	
Testing.....:	
Date of receipt of test item See cover page	
Date (s) of performance of tests See cover page	
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.	
Throughout this report a ☐ comma / ☒ point is used as the decimal separator.	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC60086-2:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided :	☐ Yes ☒ Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) : Same as manufacturer	

General product information:

The batteries LR44 1.5V consist of the positive electrode, negative electrode, separator, electrolyte, steel can, current collector and assembled sealing cap. The positive and negative electrodes are housed in the can in the state being separated by the separator, and the assembled sealing cap is fit to the can. The battery will not be sold to customers directly, And no smallest packaging.

The main features of the battery are shown as below:

Model	Nominal capacity	Nominal voltage	Maximum discharge current	Discharge cut-off voltage	Dimensions
LR44 1.5V	--	1.5V	--	--	See Below

Construction:


LR44 1.5V

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
4	REQUIREMENTS FOR SAFETY		P
4.1	Design		P
4.1.1	General		P
	Batteries shall be so designed that they do not present a safety hazard under conditions of normal (intended) use		P
4.1.2	Venting		P
	All batteries shall incorporate a pressure relief feature or shall be so constructed that they will relieve excessive internal pressure at a value and rate which will preclude explosion	Pressure relieving mechanism exists.	P
	The battery case material and/or its final assembly shall be so designed that, in the event of one or more cells venting, the battery case does not present a hazard in its own right		P
4.2	Quality plan		P
	The manufacturer shall prepare a quality plan defining the procedures for the inspection of materials, components, cells and batteries during the course of manufacture, to be applied to the total process of producing a specific type of battery	Complied. ISO 9001: 2015 certificate provided.	P
5	SAMPLING		P
5.1	General		P
	Samples should be drawn from production lots in accordance with accepted statistical methods and shall meet the requirements specified for dimensions and open circuit voltage set forth in IEC 60086-2.		P
5.2	Sampling for type approval		P
	The number of samples drawn for type approval is given in below,	Complied.	P
	Open circuit voltage (n = 70) Dimensions (n = 70)	n = 70	P
	Intended use A Partial use (n = 5) B-1 Transportation-shock (n = 5) B-2 Transportation-vibration (n = 5) C Climatic (n = 5)		P

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	Reasonably foreseeable A misuse D Incorrect installation (n = 20) E External short circuit (n = 5) F Overdischarge (n = 20) G Free fall (n = 5)		P
5.3	Validity of testing	First test.	P
	Cells or batteries with aqueous electrolyte shall be subjected to the tests, as required in this document. Testing remains valid until a design change or requirement revision has been made. Retesting is required when:		P
	a) a battery specification changes by more than 0,1 g or 20 % mass, whichever is greater, for the cathode, anode or electrolyte;		P
	b) a battery specification change would lead to a failure of any of the tests;		P
	c) there is an addition of new tests or requirements;		P
	d) there is a requirement change that would lead to a failure of any of the tests.		P
6	TESTING AND REQUIREMENTS		P
6.1	General	Complied.	P
6.1.1	Applicable safety tests	(See table 1 in the standard).	P
	Applicable safety tests are shown in Table 1		P
	The tests described in Tables 2 and 6 are intended to simulate conditions which the battery is likely to encounter during intended use and reasonably foreseeable misuse		P
6.1.2	Cautionary notice		P
6.1.3	Ambient temperature		P
	Unless otherwise specified, these tests shall be carried out at $(20 \pm 5) ^\circ\text{C}$	$20^\circ\text{C} \pm 5^\circ\text{C}$.	P
6.2	Evaluation of test criteria		P
6.2.1	Explosion		P
	An explosion is considered to have occurred when there is an instantaneous release wherein solid matter from any part of the battery is propelled to a distance greater than 25 cm away from the battery.		P
6.2.2	Fire		P
	A fire is considered to have occurred if flames are emitted from a test cell or battery.		P
6.2.3	Leakage		P

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	Leakage is considered to have occurred if there is an unplanned escape of electrolyte from a cell or battery.		P
6.2.4	Venting		P
	Venting is considered to have occurred if there is a release of excessive internal pressure from a cell or battery in a manner intended by design to preclude explosion.		P
6.3	Intended use	See tests below.	P
6.3.1	Intended use tests and requirements	(See table 2 in the standard).	P
6.3.2	Intended use test procedures		P
6.3.2.1	Test A – Storage after partial use		P
	An undischarged battery is discharged under an application or service output test condition, with the load defined in IEC 60086-2 resulting in the longest test duration until the service life falls by 50 % of the highest minimum average duration (MAD) value, followed by storage at $(45 \pm 2) ^\circ\text{C}$ for 30 days	Tested complied. LR44: Resistive Load=6.8K Ω MAD=170h	P
	Results: no leakage, no fire and no explosion..... :	(See appended table 6.3.2.1)	P
6.3.2.2	Test B-1 – Transportation-shock		P
	The shock test shall be carried out under the conditions defined in Table 3 and the sequence in Table 4	Tested complied.	P
	Results: no leakage, no fire and no explosion..... :	(See appended table 6.3.2.2)	P
6.3.2.3	Test B-2 – Transportation-vibration		P
	The vibration test shall be carried out under the following test conditions and the sequence in Table 5	Tested complied.	P
	Results: no leakage, no fire and no explosion..... :	(See appended table 6.3.2.3)	P
6.3.2.4	Test C – Climatic-temperature cycling		P
	Temperature cycling procedure (see 1) to 7) and/or Figure 2)	Tested complied.	P
	Result: no fire and no explosion..... :	(See appended table 6.3.2.4)	P
6.4	Reasonably foreseeable misuse		P
6.4.1	Reasonably foreseeable misuse tests and requirements	(See table 6 in the standard).	P
6.4.2	Reasonably foreseeable misuse test procedures		P
6.4.2.1	Test D – Incorrect installation (four batteries in series)	Tested complied.	P
	The circuit were complete for - 24 hours elapsed, or		N/A

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	- until the battery case temperature has returned to ambient		P
	Results: no fire and no explosion..... :	(See appended table 6.4.2.1)	P
6.4.2.2	Test E – External short circuit	Tested complied.	P
	The circuit were complete for - 24 hours elapsed, or		N/A
	- until the battery case temperature has returned to ambient		P
	Results: no fire and no explosion..... :	(See appended table 6.4.2.2)	P
6.4.2.3	Test F – Overdischarge	Tested complied.	P
	Results: no fire and no explosion..... :	(See appended table 6.4.2.3)	P
6.4.2.4	Test G – Free fall test	Tested complied.	P
	Results: no fire and no explosion..... :	(See appended table 6.4.2.4)	P
7	INFORMATION FOR SAFETY		P
7.1	Precautions during handling of batteries		P
	When used correctly, primary batteries with aqueous electrolyte provide a safe and dependable source of power. However, battery misuse or abuse may result in leakage, or in extreme cases, fire and/or explosion	Safety instruction marked on label and also provided in specification.	P
	a) Always insert batteries correctly with regard to the polarities (+ and –) marked on the battery and the equipment	The polarities (+ and –) marked on the battery, also see page 6.	P
	b) Do not short-circuit batteries		P
	c) Keep batteries out of the reach of children		P
	d) Do not charge batteries		P
	e) Do not force discharge batteries		P
	f) Do not mix old and new batteries or batteries of different types or brands		P
	g) Exhausted batteries should be immediately removed from equipment and properly disposed of		P
	h) Do not expose batteries to heat.		P
	i) Do not weld or solder directly to batteries		P
	j) Do not dismantle batteries		P
	k) Do not deform batteries		P
	l) Do not dispose of batteries in fire		P
	m) Do not allow children to replace batteries without adult supervision		P
	n) Do not encapsulate and/or modify batteries		P

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	o) Store unused batteries in their original packaging away from metal objects. If already unpacked, do not mix or jumble batteries		P
	p) Remove batteries from equipment if it is not to be used for an extended period of time unless it is for emergency purposes		P
7.2	Packaging		P
	The packaging shall be adequate to avoid mechanical damage during transport, handling and stacking	Information for packaging provided in specification.	P
	The materials and packaging design shall be chosen so as to prevent the development of unintentional electrical contact, corrosion of the terminals and some protection from the environment		P
7.3	Handling of battery cartons		P
	Battery cartons should be handled with care. Rough handling might result in battery damage. This can cause leakage, explosion, or fire.	Information for handling of battery cartons provided in specification.	P
7.4	Display and storage	Display and storage recommendations provided in the specification.	P
	a) Batteries shall be stored in well-ventilated, dry and cool conditions		P
	b) Battery cartons should not be piled up in several layers (or should not exceed a specified height)		P
	c) When batteries are stored in warehouses or displayed in retail stores, they should not be exposed to direct sun rays for a long time or placed in areas where they get wet by rain		P
	d) Do not mix unpacked batteries so as to avoid mechanical damage and/or short-circuit among each other		P
	e) See Annex A for additional details		P
7.5	Transportation	Safety information provided in specification.	P
	When loaded for transportation, battery packages should be so arranged to minimise the risk of falling		P
7.6	Disposal	Disposal recommendations provided in the specification.	P
	a) Do not dismantle batteries		P
	b) Do not dispose of batteries in fire except under conditions of controlled incineration		P

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	c) Primary batteries may be disposed of via the communal refuse arrangements, provided that no local rules to the contrary exist		P
	d) The provision for the collection of used batteries		P
	Following should be considered:		P
	• Store collected batteries in a non-conductive container.		P
	• Store collected batteries in a well-ventilated area.		P
	• Do not mix collected batteries with other materials.		P
	• Consider protecting used battery terminals, particularly those batteries with high voltage		P
	• Failure to observe these recommendations may result in leakage, fire, and/or explosion.		P
8	INSTRUCTIONS FOR USE	Instructions provided in specification.	P
	a) Always select the correct size and grade of battery most suitable for the intended use		P
	Information provided with the equipment to assist correct battery selection should be retained for reference		P
	b) Replace all batteries of a set at the same time		P
	c) Clean the battery contacts and also those of the equipment prior to battery installation		P
	d) Ensure that the batteries are installed correctly with regard to polarity (+ and –)		P
	e) Remove batteries from equipment which is not to be used for an extended period of time		P
	f) Remove exhausted batteries promptly		P
9	MARKING AND PACKAGING		P
9.1	General batteries		P
	With the exception of small batteries (see 9.2), each battery shall be marked with the following information	The battery is marked in accordance with requirements, See page5.	P
	a) designation, IEC or common :	LR44	P
	b) expiration of a recommended usage period or year and month or week of manufacture :		P
	c) polarity of the positive (+) terminal :		P
	d) nominal voltage :		P
	e) name or trade mark of the manufacturer or supplier..... :		P
	f) cautionary advice :		P

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
9.2	Swallowable button cells	Not button cells.	N/A
	a) designation, IEC or common		N/A
	b) expiration of a recommended usage period or year and month or week of manufacture		N/A
	c) polarity of the positive (+) terminal		N/A
	d) nominal voltage		N/A
	e) name or trade mark of the manufacturer or supplier		N/A
	f) cautionary advice		N/A
	g) Caution for ingestion of swallowable batteries, see also 7.1 c) and Annex D		N/A
	h) Child resistant packaging		N/A
9.3	Safety pictograms		N/A
	Safety pictograms that could be considered for use as an alternative to written cautionary advice are provided in Annex C.		N/A
Annex A	Additional information on display and storage		N/A
	It takes the form of advice to battery manufacturers, distributors, users, and equipment designers		N/A
	Storage and stock rotation		N/A
Annex B	Battery compartment design guidelines		N/A
B.1	Background		N/A
B.1.1	General		N/A
B.1.2	Battery failures resulting from poor battery compartment design		N/A
	Poor battery compartment design may lead to reversed battery installation or to short circuiting of the batteries		N/A
B.1.3	Potential hazards resulting from battery reversal		N/A
B.1.4	Potential hazards resulting from a short circuit		N/A
B.2	General guidance for appliance design		N/A
B.2.1	Key battery factors to be first considered		N/A
B.2.2	Other important factors to consider		N/A
B.3	Specific measures against reversed installation		N/A
B.3.1	General		N/A
	To overcome the problems associated with the reversed placement of a battery, consideration should be given at the design stage to ensure that batteries cannot be installed incorrectly or, if so installed, will not make electrical contact		N/A

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
B.3.2	Design of the positive contact		N/A
B.3.3	Design of the negative contact		N/A
B.3.4	Design with respect to battery orientation		N/A
B.3.5	Dimensional considerations		N/A
B.4	Specific measures to prevent short-circuiting of batteries		N/A
B.4.1	Measures to prevent short-circuiting due to battery jacket damage		N/A
B.4.2	Measures to prevent external short-circuit of a battery caused when coiled spring contacts are employed for battery connection		N/A
B.5	Special considerations regarding recessed negative contacts		N/A
B.6	Waterproof and non-vented devices		N/A
B.7	Other design considerations		N/A
Annex C	Safety pictograms		N/A
C.1	General		N/A
	Cautionary advice to fulfil the marking requirements in this standard has, on a historical basis, been in the form of written text		N/A
C.2	Pictograms		N/A
	The pictogram recommendations and cautionary advices are given in Table C.1		N/A
	 DO NOT CHARGE		N/A
	 DO NOT DEFORM / DAMAGE		N/A
	 DO NOT DISPOSE OF IN FIRE		N/A
	 DO NOT INSERT INCORRECTLY		N/A
	 KEEP OUT OF REACH OF CHILDREN		N/A

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	 DO NOT MIX DIFFERENT TYPES OR BRANDS		N/A
	 DO NOT MIX NEW AND USED		N/A
	 DO NOT OPEN / DISMANTLE		N/A
	 DO NOT SHORT CIRCUIT		N/A
	 INSERT CORRECTLY		N/A
C.3	Recommendations for use		N/A
	The following instructions are provided for use of the pictograms		N/A
	a) Pictograms shall be clearly legible		N/A
	b) Whilst colours can be used, they should not detract from the information displayed. If colours are used, the background of pictograms E and J should be blue and the circle and diagonal bar of the other pictograms should be red.		N/A
	c) Not all of the pictograms need to be used together for a particular type or brand of battery. In particular, pictogram D and J are meant as alternatives for a similar purpose		N/A
Annex D	Use of the KEEP OUT OF REACH OF CHILDREN safety sign		N/A
D.1	General		N/A
D.2	Safety sign		N/A
	When a safety sign is used to convey the message that these swallowable button cells (i.e. can fit in the ingestion gauge, see Figure 7) should be kept out of the reach of children, the following best practices apply. The safety sign recommendation and cautionary advice for use on battery packaging are given in Table C.1, safety pictogram E.		N/A
D.3	Best practices for marking the packaging		N/A

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	Packaging of swallowable button cells (i.e. can fit in the ingestion gauge, see Figure 7) should be marked with the safety pictogram E of Table C.1 to alert the purchaser of the increased risk of such cells.		N/A
	a) Refer to Table 7 for marking requirements on packaging.		N/A
	b) The safety sign should be on contrasting background. The background should cover at least 50 % of the area of the pictogram.		N/A
	c) The size of the safety sign should be 6 mm in diameter or larger.		N/A
	d) If the text "KEEP OUT OF REACH OF CHILDREN" is used, it should contrast with the background colour on which it is printed.		N/A
Annex E	Child resistant packaging	Not button cells.	N/A
E.1	General		N/A
E.1.1	General		N/A
E.1.2	Applicability		N/A
E.1.3	Packaging design		N/A
E.1.3.1	Single cell packaging		N/A
	The packaging for button cells should meet one of the following:		N/A
	a) packaging strength as described in E.1.3.3		N/A
	b) packaging requirements based on local legislation or standardization [8], [9], [10], if applicable.		N/A
E.1.3.2	Multi-cell packaging		N/A
	Each cell containment in a multi-cell packaging should meet the above requirements even when another cell containment is removed from the packaging.		N/A
E.1.3.3	Packaging strength		N/A
	The packaging strength should be such that the packaging passes the tests described in Clause E.2.		N/A
E.2	Packaging tests		N/A
E.2.1	General		N/A
	The following test methods were developed based on the analysis of the behaviour of children in a test where they were required to try and open button cell packaging within a limited time. The tests should be conducted by an instructed person or, alternatively, if necessary, using suitable equipment.		N/A
E.2.2	Test items		N/A

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict
	a) Bending test		N/A
	b) Torsion test		N/A
	c) Tearing test		N/A
	d) Pushing test		N/A
E.2.3	Test procedure		N/A
	The test procedure is conducted with ten sample packagings. Each sample is subjected to a series of tests in the order and frequency outlined in Table E.1.		N/A
E.2.4	Criteria		N/A
	Each test sample should meet the following criteria.		N/A
	a) each cell should be kept in its packaging until the end of the test series		N/A
	b) in order to prevent a child from pulling the cell out from its compartment, the packaging should not open too wide. The maximum allowable size of an opening in the packaging is 6 mm diameter for a round hole and 10 mm length for a slit. See Figure E.5 for maximum packaging openings.		N/A

IEC 60086-5					
Clause	Requirement + Test			Result - Remark	Verdict
6.3.2.1	TABLE: Test A – Storage after partial use				P
Model, Sample number	OCV at start of test (Vdc)	Discharged load (Ω)	MAD (h)	Storage temperature (45 $\pm$ 2 °C)	Results
#1	1.643	Background: 6.8K Ω	170h	45	P
#2	1.643	Background: 6.8K Ω	170h	45	P
#3	1.643	Background: 6.8K Ω	170h	45	P
#4	1.643	Background: 6.8K Ω	170h	45	P
#5	1.643	Background: 6.8K Ω	170h	45	P
Supplementary information: - No fire - No explosion - No leakage					

6.3.2.2	TABLE: Test B-1 – Transportation-shock			P
Model, Sample number	Ambient (20 ± 5 °C)	OCV at start of test (Vdc)	Results	
#6	25	1.642	P	
#7	25	1.645	P	
#8	25	1.644	P	
#9	25	1.639	P	
#10	25	1.640	P	
Supplementary information:				
- No fire				
- No explosion				
- No leakage				

6.3.2.3	TABLE: Test B-2 – Transportation-Vibration				P
Model, Sample number	Ambient (20 $\pm$ 5 °C)	OCV at start of test (Vdc)	Results		
#11	25	1.646	P		
#12	25	1.641	P		
#13	25	1.643	P		
#14	25	1.645	P		
#15	25	1.640	P		

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict

Supplementary information:

- No fire
- No explosion
- No leakage

6.3.2.4	TABLE: Test C – Climatic-temperature cycling		P
Model, Sample number		OCV at start of test (Vdc)	Results
#16		1.641	P
#17		1.645	P
#18		1.643	P
#19		1.644	P
#20		1.642	P
Supplementary information:			
- No fire			
- No explosion			

6.4.2.1	TABLE: Test D – Incorrect installation					N/A
Model, Sample number	Ambient (20 ± 5 °C)	OCV of reversed battery (Vdc)	Resistance of circuitry (Ω)	Maximum case temperature rise ΔT(°C)	Results	
Supplementary information:						

6.4.2.2	TABLE: Test E – External short circuit					P
Model, Sample number	Ambient (20 ± 5 °C)	OCV of reversed cell (Vdc)	Resistance of circuitry (Ω)	Maximum case temperature rise ΔT(°C)	Results	
#41	25	1.641	0.08	56.44	P	
#42	25	1.644	0.08	55.87	P	
#43	25	1.643	0.08	61.98	P	
#44	25	1.647	0.08	43.42	P	
#45	25	1.645	0.08	59.24	P	

IEC 60086-5			
Clause	Requirement + Test	Result - Remark	Verdict

Supplementary information:

- No fire
- No explosion

6.4.2.3	TABLE: Test F – Overdischarge					N/A
Model, Sample number	Ambient (20 ± 5 °C)	OCV at start of test (Vdc)	Highest MAD (h)	R1 (Ω)	Results	
Supplementary information:						

6.4.2.4	TABLE: Test G – Free fall test			P
Model, Sample number		Ambient (20 ± 5 °C)	OCV at start of test (Vdc)	Results
#66		25	1.647	P
#67		25	1.643	P
#68		25	1.643	P
#69		25	1.642	P
#70		25	1.645	P
Supplementary information:				
- No fire				
- No explosion				
- No leakage				

IEC 60086-5					
Clause	Requirement + Test		Result - Remark		Verdict
	TABLE: Critical components information				P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
Cathode	Guangxi Guiliu New Materials Co., Ltd	Manganese dioxide	Manganese dioxide	--	--
Diaphragm paper	Wenling Juzhi Polymer Materials Co., Ltd	Insulating film	Insulating film	--	--
negative electrode	Zhejiang Changgui Metal Powder Co., Ltd	Mercury-free zinc powder	Mercury-free zinc powder	--	--
Supplementary information: ¹⁾ Provided evidence ensures the agreed level of compliance.					

--END--

Product: ALKALINE BUTTON CELL

Type Designation: LR44 1.5V



Figure 1 Front view of battery

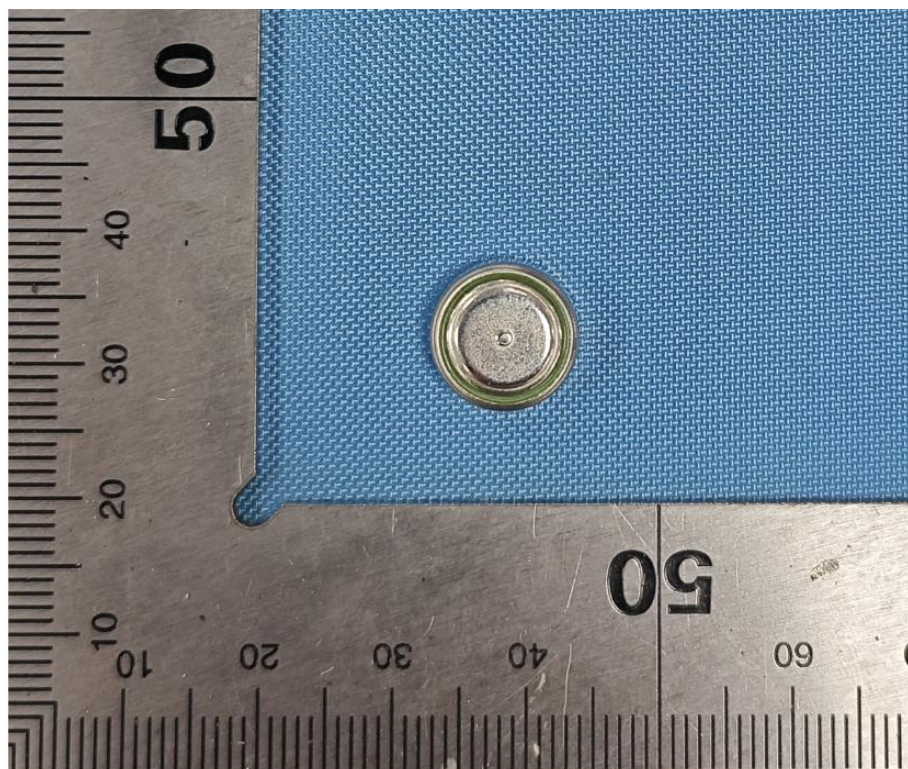


Figure 2 Back view of battery